

MINSTER[®] PRESS

SERVICE & OPERATING MANUAL

This manual is a guide for the installation, operation and maintenance of Minster Presses. The component parts of the machine are fully described in the text.

The information included should enable the user to maintain the machine in good operating condition and make adjustments and repairs without outside assistance.

Press Specifications

PRESS SERIES	P2-45-32		
SERIAL NO.			
CUSTOMER'S ORDER NO.			
TYPE:	FLYWHEEL	<input checked="" type="checkbox"/>	SINGLE GEARED
		<input type="checkbox"/>	DOUBLE GEARED
TONNAGE RATING	45		
STROKES PER MINUTE	185 to 375		
STROKE OF SLIDE	2"		
MAX. ADJUSTMENT OF SLIDE	3"		
SHUTHEIGHT:	BOLSTER	10-1/2"	BED 14"
CAPACITY OF DIE CUSHION	TONS	-	LBS.
CUSHION STROKE	-		
ELECTRIC POWER	VOLTS	380	PHASE 3 CYCLE 50
CLUTCH CONTROL VOLTAGE	VOLTS	110	PHASE 1 CYCLE 50
LUBRICATION SYSTEM	Recirculating		
CLUTCH:	LOCATION	Crankshaft	TYPE 26C-CFC NO. DISCS 2
TIE ROD SHRINKAGE	LEFT SIDE	.057	RIGHT SIDE .057
TIE ROD HEATER SIZE	480-4002-1900W		
FEED SERIAL NO.	78066		
FEED MANUFACTURER	Littell		

** Always give serial number of press when ordering repair parts.
This is the only way you can be assured of receiving correct parts.